

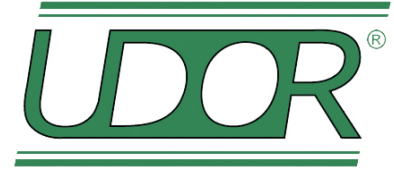
# SEALS CHANGE - High pressure plunger pumps



Turn out the screws that clamp head with crankcase



Remove the head from plungers



Insert the drawer in the plunger's seat



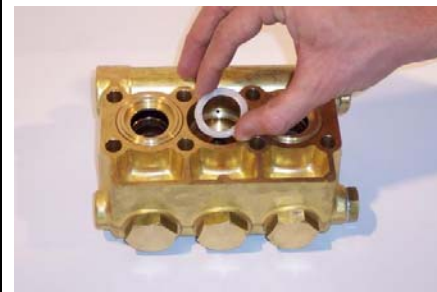
Draw out the seals package



Unscrew the drawer and take out the seals package



## REASSEMBLING



Push the spacer in the plunger's seat



Insert the guide bushing in the plunger's seat



Place the front seal ring (the brown one) on the pad



Push the pad in the bushing guide with the help of a rubber-faced hammer





**Insert the washer in the plunger's seat**



**Insert the front brass ring in the plunger's seat**



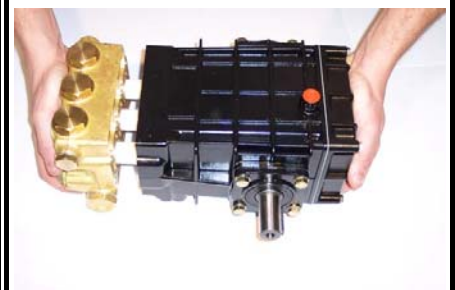
**Slip the OR on the back brass ring**



**Push the back seal ring (the black one) in the back brass ring**



**Push the back brass ring in the plunger's seat**



**Reassemble the head**



**Turn the screws in, beginning from the middle ones (for torque specifications look at pages 10-11 of Operating Instructions Manual for Plunger Pumps)**

**PLEASE PAY  
ALWAYS  
ATTENTION  
TO THE DIRECTION  
OF SPARE PARTS  
WHEN PLACING THEM**

